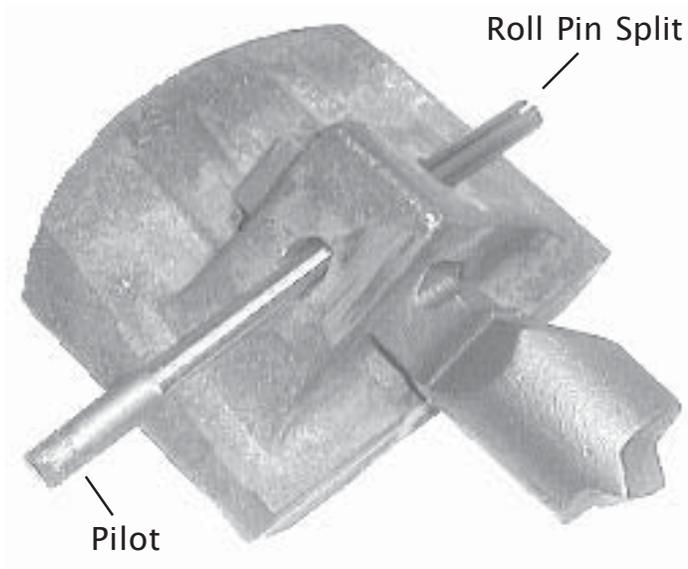


KENCO

longer wearlife

Uni-Tip Installation



Kenco Uni-Tips must be installed using a pilot to correctly align the tip and the shank. This allows proper installation without damaging the Uni-Tip or the shank.

Installation:

1. Slide Uni-Tip onto square end of shank in correct right- or left-hand position
2. Insert Kenco PP-5 pilot through Uni-Tip hole and shank notch to correctly align the two pieces
3. From opposite side insert a *new* roll pin into Uni-Tip hole
4. Check that split in *new* roll pin faces *away* from shank
5. Spray the *new* roll pin with a lubricant such as WD-40 or graphite type
6. Select either 2,100 beat/min air hammer or manual sledge hammer
7. Drive *new* roll pin through Uni-Tip as it pushes the pilot out opposing side

Important:

- Always use a *new* roll pin when installing Kenco Uni-Tips
- Discard roll pins after a single use
- Always use proper eye protection when installing Kenco Uni-Tips



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