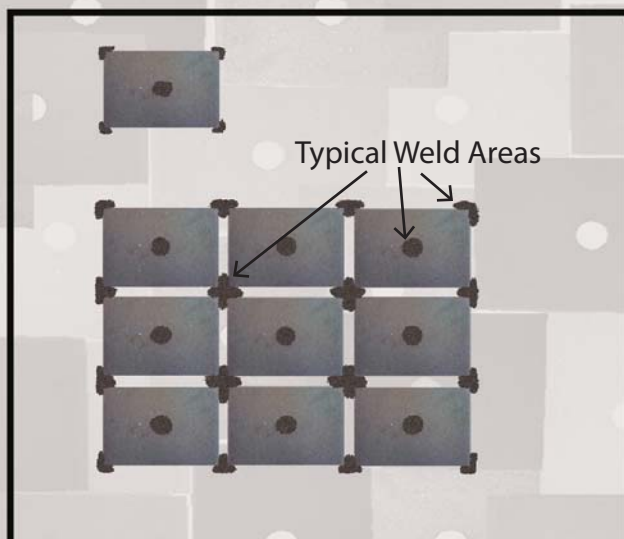


KENCO BULLETPROOF WEAR PATCH INSTALLATION

FOLLOW THESE STEPS TO PROPERLY INSTALL KENCO WEAR PATCH

1. Make sure surface to which **KENCO WEAR PATCH** is to be installed is clean and flat.
2. The base metal, welding wire or rod, and **KENCO WEAR PATCHES** should be at ambient temperature.
3. Use MIG wire or common electrodes (7018 equivalent) to weld the **KENCO WEAR PATCH**.
4. Position the **KENCO WEAR PATCH** and plug weld the center hole.
5. For extreme applications, space **KENCO WEAR PATCH** by 1/2" and weld the corners as shown below

Medium to high impact welding pattern



Light to medium impact welding pattern

